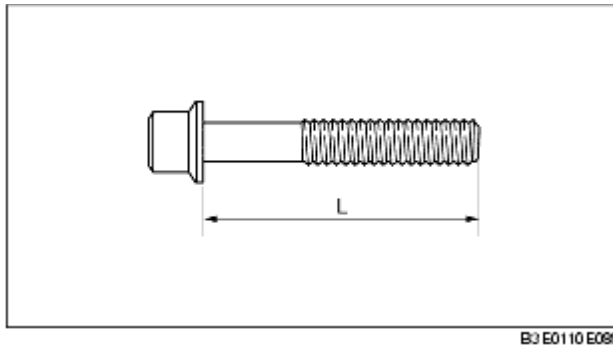


# BOLT INSPECTION

B3E011010135201

1. Measure the length of each bolt.

- If it exceeds the specification, replace the bolt.



B3 E0110 E098

## Length L

bolt		Standard (mm) {in}	Maximum (mm) {in}
Cylinder head bolt	With washer	149.2-145.8 {5.87-5.90}	150.5 {5.91}
	Without washer	145.2-145.8 {5.72-5.74}	146.5 {5.77}
Connecting rod bolt		44.7-45.3 {1.75-1.78}	46.0 {1.81}
Main bearing cap bolt		110.0-110.6 {4.33-4.35}	111.3 {4.38}